Flexible Duct Systems

Atco. Working Together.
Doing It Right.

25' Insulated
UL 181
Class 1 Air Duct

Made with EcoTouch PureFiber® Technology



UPC #030	UPC #036	UPC #031
R-Value 4.2	R-Value 6.0	R-Value 8.0

All thermal performance (R-Values) are certified by the Air Diffusion Council (ADC) and classified by UL LLC in accordance with ADC Flexible Duct Performance and Installation Standard using ASTM C-518, at installed wall thickness, on flat insulation only.

Construction

ATCO #030, #036, and #031 are UL 181, Class 1 Air Ducts and are manufactured with a tri-directional fiberglass scrim reinforced, metallized polyester outer jacket. A double lamination of tough polyester which encapsulates a steel wire helix forms the air-tight inner core of the ATCO #030, #036, and #031. The double-layer core of each product is wrapped with a thick blanket of fiberglass insulation. The inner core of all three products is air tight and designed for low-to-medium operating pressures in HVAC systems. ATCO #036 and #031 have increased insulation for superior thermal performance.

FEATURES & BENEFITS

Air-tight Inner Core – Energy efficient / No fiberglass erosion into air stream
Encapsulated Wire Helix – No unraveling when cut to length / Quick installation
Smooth Inner Core – Low friction loss / Low operating cost
Highly Resistant to Mold Growth – Tested and Listed to UL Environment's Standard UL 2824
Certified for Low Chemical Emissions – Tested and Certified to UL Environment's Standard UL 2818
Certified Thermal Performance (R-values) – UL Classified to Air Diffusion Council test program
Tough Reinforced Metallized Polyester Jacket – Tear and puncture resistant / Low maintenance
Lightweight Compact Carton/Bag – Reduces warehouse and jobsite handling cost
Formaldehyde Free – Made with Owens Corning EcoTouch Insulation

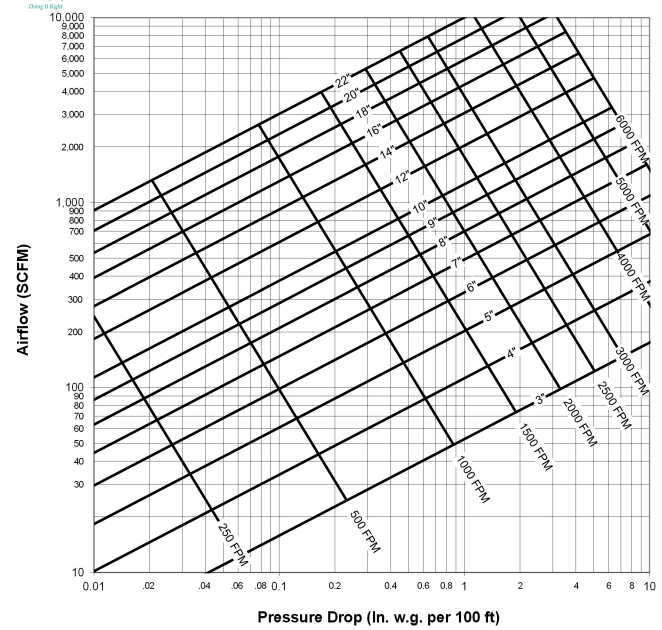
APPLICATIONS & CODE COMPLIANCES

ATCO #030, 036, and 031 are designed for indoor use as a supply and return air duct in residential and commercial low-to-medium pressure heating and air conditioning systems. All three models can be used as a complete air duct system and/or a branch duct connecting to mixing boxes, diffusers, light troffers, room inlets, or other terminal devices. UL 181, NFPA 90A & 90B, IMC, IRC, UMC (ICC ES REPORT NO. ESR-1268), HUD, Cities of Chicago, New York, San Francisco, County of Dade (Florida), California State Fire Marshal.*

*ATCO recommends that you check with the local code body having jurisdiction in your area to determine applicable codes.

PRODUCT & PERFORMANCE DATA

Air Friction Chart



PRODUCT DATA

Length: 25', 50' (Other lengths available as special order)
Diameter: 3" – 10" all diameters, plus 12" – 22" even diameters
Vapor Barrier: Tri-directional, scrim reinforced metallized polyester
End Treatment: 25', 50' – plain ends
Packaging: 1 piece per carton / bag (50ft product in cartons only)

INSTALLATION

Air duct connections and joints shall be made per installation instructions outlined by ATCO Rubber Products, Inc. and as required by the UL 181 listing procedure.
(Installation instructions included with product packaging)

STRAIGHT RUN

*FD 72-R1 Test code of the Air Diffusion Council. Friction loss is reported in inches of water gauge per 100ft of duct. By using CFM or FPM values for a given duct dimension, the friction loss can be determined. Conversion of CFM to FPM also can be made.

PERFORMANCE DATA

UPC #030 R-Value 4.2	UPC #036 R-Value 6.0	UPC #031 R-Value 8.0

- Rated Positive Pressure: 10" w.g. per UL-181 (UL Listed pressure ratings are determined in straight lengths @ ambient temperatures.) (With factory installed metal collars, 2" w.g. – all diameters)
- Rated Negative Pressure: ¾" w.g.
- Rated Maximum Velocity: 5,000 FPM
- Recommended Operating Pressures: (Determined in a 90° bend at elevated temperatures in accordance with ADC FD 72-R1 Test Code.)
  Maximum Positive:
  6" w.g. – 3" thru 12" Dia.
  4" w.g. – 14" thru 22" Dia.
- Vapor Transmission: .05 perms
- Maximum Operating Temperatures:
  -20°F to 140°F Continuous (@ maximum pressure)
  -20°F to 180°F Continuous (@ 2" pos. w.g. max)
  -20°F to 250°F Intermittent (@ ½" pos. w.g. max)
- Flame Spread: 25 max
- Smoke Developed: 50 max

Warranty – ATCO warrants that all flexible ducts will be free from defects in material and workmanship for a period of five years from the date of purchase only if the ducts are installed in accordance with ATCO's installation instructions and under conditions specified in ATCO's performance data. The buyer's exclusive remedies for any defect in the flexible ducts shall be replacement or refund of the purchase price, at ATCO's option. ATCO MAKES NO OTHER WARRANTIES, EXPRESS, IMPLIED, STATUTORY OR OTHERWISE. IN PARTICULAR, ATCO MAKES NO WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ATCO SHALL HAVE NO LIABILITY TO THE BUYER OR ANY THIRD PARTY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER, INCLUDING, BUT NOT LIMITED TO, PERSONAL INJURY, PROPERTY DAMAGE, LOST PROFITS OR OTHER ECONOMIC INJURY DUE TO ANY DEFECT IN THE FLEXIBLE DUCTS. MATERIALS AND SPECIFICATIONS FOR THE FLEXIBLE DUCTS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Manufacturing & Shipping Locations



Baltimore, MD • Cartersville, GA • Crawfordsville, IN
Fort Worth, TX • Houston, TX • Phoenix, AZ
Plainville, GA • Plant City, FL • Sacramento, CA
Springdale, AR • Vineland, NJ

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